



Figure 5.

*Specifications (Figure 5):* A 1 1/2 inch (3.8 cm) overflow pipe equipped with a 1 1/2 inch (3.8 cm) gate, plug cock, or other full-flow valve and with not more than 6 feet (1.8 m) of 1 1/2 inch (3.8 cm) pipe beyond the valve before a break to the atmosphere or to a manifold header.

*Venting method (Figure 5):* The vent valve must be wide open for at least 4 minutes and to at least 218 °F (or 103.5 °C), or for at least 5 minutes and to at least 215 °F (or 101.5 °C).